

Work Order ID 112715

112715

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Wednesday, February 05, 2014 2:59:51 PM

Item ID: D119-646-214 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube with Run-On Landing Wearplates RH Apical Float Compatible
 Start Date: 2/5/2014 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 2/14/2014 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: PD Date: 14-02-5 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: * Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

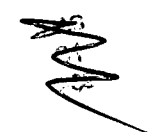
Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D119-646	B								

MCS JUN 17 2015

100 0.00
100
 DC Memo 0.00 DAS S1 9-89
 Document Control Photocopy bluefile & type labels per PPP D119-646-214
 CHG004 005 per EUN 14-628 1 14-05-02

110 0.00
110
 Packaging Memo 0.00 DAS 33 9-89
 Packaging 1 14-05-02

120 0.00
120
 QC Memo 0.00 DAS 6 9-89
 Quality Control 1 14-05-02



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Item ID: D119-646-214

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Skidtube with Run-On Landing Wearplates RH Apical Float Compatible

Stop ***NS2***Start Date: 2/5/2014 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 2/14/2014 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D119-646-214

Location: 065, 1480PPP rev: 112723DAS
6
9-89DAS
02
9-89

JUN 17 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLO JUN 18 2015MLO JUN 17 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐															
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐															
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐															
Large Fab ☐	Composite ☐	Supplier ☐																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Work Order ID: 112715

112715

Parent Item: D119-646-214

D119-646-214

Parent Item Name: Skidtube with Run-On Landing Wearplates RH Apical Float Compatible

Start Date: 2/5/2014

Required Date: 2/14/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
12.09.12 as per ECN12-644 DD verf:JLM
raise to chg003 (ECN 12-675) DD verf:JLM
chg004 (ECN 13-534) DD verf:JLM
IPP Rev:B
IPP REV:C 12.11.05
IPP REV:D 13.03.20 raise to

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D119-646-243

Manufactured No

110

Each

3.0000

1

1

DAS
02
9-89

JUN 17 2015

D119-646-243

Replacement Skidtube with Run-On Wearplates Apical Float Compatible (Fits LH or RH)

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

2

102699

1

108743

1

FG073

1

102702

1

D119-646-311

Manufactured No

110

Each

4.0000

1

DAS
33
9-89

D119-646-311

Ground Handling

DAS
S1
9-89

Location

Loc Qty

Loc Code

PKG013

4

101048

1

101768

3

D3883-2

Manufactured No

110

Each

6.0000

2

DAS
33
9-89

D3883-2

Saddle, Outboard RH

DAS
S1
9-89

Location

Loc Qty

Loc Code

ST439A

6

102284

2

111098

4

111098

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Work Order ID: 112715

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Parent Item: D119-646-214

D119-646-214

Parent Item Name: Skidtube with Run-On Landing Wearplates RH Apical Float Compatible

Start Date: 2/5/2014

Required Date: 2/14/2014

Start Qty: 1.00

Required Qty: 1.00

D3884-2

Manufactured No

110

Each

2.0000

2 2

D3884-2

Saddle, Inboard RH

DAS
S1
9-89

Location

Loc Qty

Loc Code

ST439A

2

101743

2

**

112500

DAS
33
9-89

D2652

Manufactured No

110

Each

657.0000

15 16

D2652

Bushing

DAS
S1
9-89

Location

Loc Qty

Loc Code

FG

44

31985

44

ST014

613

103022

198

103643

201

106590

14

110800

200

**

113196

DAS
33
9-89

AN3C50A

Purchased No

110

Each

131.0000

8 8

AN3C50A

Bolt

DAS
S1
9-89

Location

Loc Qty

Loc Code

ST512

131

M126007

131

**

126007

DAS
33
9-89

14-04-29

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Work Order ID: 112715

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Parent Item: D119-646-214

D119-646-214

Parent Item Name: Skidtube with Run-On Landing Wearplates RH Apical Float Compatible

Start Date: 2/5/2014

Required Date: 2/14/2014

Start Qty: 1.00

Required Qty: 1.00

AN4C6A Purchased No

110 Each

317.0000

18

18

AN4C6A

Bolt

**

128324

DAS

33

9-89

DAS

S1

9-89

Location

Loc Qty

Loc Code

FG

14

103344

4

121657

10

ST355

303

m125709

303

MS21250-05-006

Purchased

No

110

Each

91.0000

8

8

MS21250-05-006

BOLT

**

128431

DAS

33

9-89

DAS

S1

9-89

Location

Loc Qty

Loc Code

FG

5

124291

5

ST320

11

125388

11

st507

75

124751

75

NAS1149C0332R

Purchased

No

110

Each

9,652.000

8

8

NAS1149C0332R

WASHER

**

128571

DAS

33

9-89

DAS

S1

9-89

Location

Loc Qty

Loc Code

GA

1169

125654

1169

st510

8483

m126319

865

m127306

2500

m127410

3000

m127831

2118

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Work Order ID: 112715

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Parent Item: D119-646-214

D119-646-214

Parent Item Name: Skidtube with Run-On Landing Wearplates RH Apical Float Compatible

Start Date: 2/5/2014

Required Date: 2/14/2014

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

110

Each

5,020.000

30

30

NAS1149C0432R

WASHER

DAS

33

9-89

DAS
S1
9-89

Location

Loc Qty

Loc Code

GA

1975

m125807

1975

ST292

68

119124

6

121255

7

122441

55

ST510a

2977

m126221

2977

126221

NAS1149C0532R

Purchased

No

110

Each

440.0000

8

8

NAS1149C0532R

WASHER

DAS

33

9-89

DAS
S1
9-89

Location

Loc Qty

Loc Code

GA

55

116513

55

ST292

385

m126319

385

126319

MS21043-3

Purchased

No

110

Each

655.0000

8

8

MS21043-3

Nut

DAS

33

9-89

14-04-29

DAS
S1
9-89

Location

Loc Qty

Loc Code

FG

80

103691

80

ST315

575

124555

71

m126741

504

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Work Order ID: 112715

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Parent Item: D119-646-214

D119-646-214

Parent Item Name: Skidtube with Run-On Landing Wearplates RH Apical Float Compatible

Start Date: 2/5/2014

Required Date: 2/14/2014

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased No

110 Each

365.0000

13

13

MS21043-4

Nut

**

128300

DAS

33

9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FG	40	
104603	40	
GA	41	
125807	41	
ST509	284	
m127255	284	

D2712

Manufactured No

110 Each

434.0000

12

12

D2712

Set Screw

**

113205

DAS

33

9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FG	50	
29962	50	
ST017	384	
101775	190	
107365	2	
108882	42	
110809	150	

D3672-7

Manufactured No

110 Each

1,113.000

24

24

D3672-7

Phenolic Washer

**

DAS

33

9-89

1404-29

DAS
31
9-89

Location

Loc Qty

Loc Code

FG	25	
93370	25	
ST060	1088	
101752	47	
103641	541	
111568	500	

103641

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Parent Item: D119-646-214

D119-646-214

Parent Item Name: Skidtube with Run-On Landing Wearplates RH Apical Float Compatible

Start Date: 2/5/2014

Required Date: 2/14/2014

Start Qty: 1.00

Required Qty: 1.00

D3672-3

Manufactured No

110

Each

575.0000

30

30

D3672-3
Phenolic Washer

**

113746

DAS
33
9-89

DAS
S1
9-89

Location

Loc Qty

Loc Code

FG	111	
84432	11	
89273	100	
FP001	63	
107316	63	
ST060	400	
110251	400	
ST061	1	
93925	1	

D3407-041

Manufactured No

110

Each

26.0000

1

1

D3407-041
Tow Ring

**

112247

DAS
33
9-89

DAS
S1
9-89

Location

Loc Qty

Loc Code

ST444	3	
107840	3	
ST463	23	
107954	3	
109405	8	
110069	4	
110684	8	

D3417-5

Manufactured No

110

Each

159.0000

1

1

D3417-5
Washer

**

DAS
33
9-89

1404-29

DAS
S1
9-89

Location

Loc Qty

Loc Code

ST042	159	
106851	46	
109747	13	
109907	100	

106851

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Work Order ID: 112715

112715

Parent Item: D119-646-214

D119-646-214

Parent Item Name: Skidtube with Run-On Landing Wearplates RH Apical Float Compatible

Start Date: 2/5/2014

Required Date: 2/14/2014

Start Qty: 1.00

Required Qty: 1.00

D3456-1
D3456-1

Washer

Manufactured No

110 Each

171.0000

**

1

DAS
33
9-89

DAS
S1
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST046

164

103787

22

107629

17

111514

25

111782

100

D3417-7

D3417-7

Washer

Manufactured No

110 Each

52.0000

**

1

DAS
33
9-89

DAS
S1
9-89

Location

Loc Qty

Loc Code

ST042

52

102368

45

91553

7

NAS1149D0463J

Purchased No

110 Each

6,417.000

**

6

DAS
33
9-89

NAS1149D0463J

WASHER

DAS
S1
9-89

Location

Loc Qty

Loc Code

ST294

2017

M127693

2017

ST510a

4400

M127813

1400

M127904

3000

DAS
6
9-89

D5I9685-D11 x1 129381
per ECN 14-628

DAS
02
9-89

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Shop Packet Print

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